



DUNKLIN IRRIGATION COMPANY

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RISER TO PIPE INSTALLATION

1. Pipe must be cut on top of rib. Use a skill saw or jigsaw.
2. Slide riser into pipe. Drill eight 5/16" holes, equally spaced around the riser and pipe connection.
3. Insert carriage head bolt from inside riser through pipe, add washer and nut. Tighten with deep-set socket. (Recommended bolt size: 2 1/2" X 5/16")



FINISHED PRODUCT

